



Drill, tap, counterbore for 1/2\". 13 X 1-1/2\" hexagon socket flat countersunk head cap screw (set flush to max. 1/32\" recessed).

SECTIONAL PROPERTIES

Area	4.125 in. ²
Weight	4.949 lb/ft
Moment of Inertia	
I Major	9.675 in. ⁴
I Minor	6.947 in. ⁴
Section Modulus	
S Major	
max	5.626 in. ³
min	3.824 in. ³
S Minor	2.416 in. ³

*Weld in base not required if base is extruded in one piece.

SPECIFICATIONS

Extruded aluminum shapes shall conform to the requirements of A.S.T.M. B221, alloy 6061-T6 or alloy 6351-T5 (minimum elongation 10%).

Cap screw shall meet the requirements of A.S.T.M. A276, Type 430 and the dimensional requirements of A.N.S.I. B18.3.

Rivet material shall meet the requirements of A.S.T.M. B316 or B221, alloy 6061-T6. Rivets shall have manufactured high button heads meeting the dimensional requirements of A.N.S.I. B18.4, shall have driven cone point heads, and shall meet the requirements of Section 6.5 of the Aluminum Association's Specifications for Aluminum Bridge and Other Highway Structures.

Post base may be made from a single extrusion. When the base is made from two extrusions it shall be welded in accordance with the requirements of Section 1.5.5 of the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals.

Dimensional tolerances not shown or implied are intended to be those consistent with the proper functioning of the part, including its appearance, and accepted manufacturing practices.

INTENDED USE

This post is used to support rail elements in bridge railing design BR1 (Aluminum) Type C.

Height of post is not detailed in drawing. Post height will be determined by designating the desired center of rail mounting height (H) above the bottom of post base. H = 10\" is suggested as a standard center of rail height for this barrier design. This would be shown as P - 35 [10\"] - 73.

**BR1 (ALUMINUM) TYPE C
FABRICATED POST**

HM-TF-13

STANDARD

P-35 [DESIGNATE RAIL CENTER HEIGHT] - 73